

STANDARD BAR SPLICER ASSEMBLY

Minimum Lap Lengths						
Bar size to be spliced	Table 1	Table 2	Table 3	Table 4	Table 5	
<i>3, 4</i>	1'-5''	1'-11''	2'-1"	2'-4"	2'-3''	
5	1'-9''	2'-5"	2'-7''	2'-11''	2'-10''	
6	2'-1''	2'-11''	3'-1''	3'-6''	3'-4''	
7	2'-9"	3'-10''	4'-2''	4'-8''	4'-6''	
8	3′-8′′	5′-1′′	5′-5′′	6'-2"	5′-10′′	
9	4'-7''	6′-5′′	6'-10''	7'-9''	7′-5′′	

Table 1: Black bar, 0.8 Class C

Table 2: Black bar, Top bar lap, 0.8 Class C

Table 3: Epoxy bar, 0.8 Class C

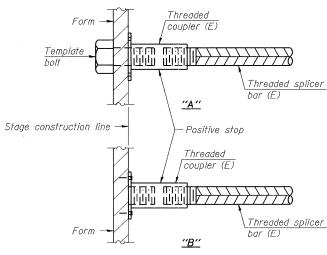
Table 4: Epoxy bar, Top bar lap, 0.8 Class C

Table 5: Epoxy bar, Top bar lap, Class B

Threaded splicer bar length = min. lap length + 1^{l_2} " + thread length

* Epoxy not required on Bar Splicer Assembly components used in conjunction with black bars.

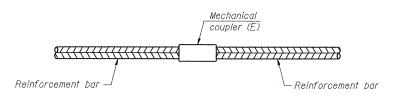
Location	Bar size	No. assemblies required	Table for minimum lap length
W. Approach Slab	#4	50	2'-1"
W. Approach Slab	#5	172	2'-7"
E. Approach Slab	#4	50	2'-1"
E. Approach Slab	#5	172	2'-7"



INSTALLATION AND SETTING METHODS

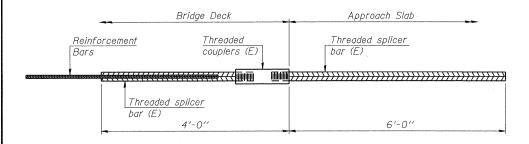
"A": Set bar splicer assembly by means of a template bolt. "B" : Set bar splicer assembly by nailing to wood forms or cementing to steel forms.

(E): Indicates epoxy coating.



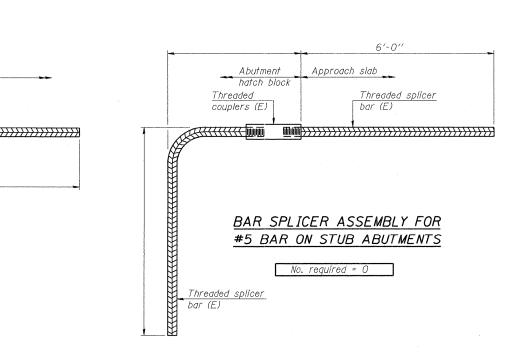
STANDARD MECHANICAL SPLICER

Location	Bar size	No. assemblies required
Pier 1	#8	8
Pier 2	#8	8



BAR SPLICER ASSEMBLY FOR #5 BAR ON INTEGRAL OR SEMI-INTEGRAL ABUTMENTS

No. required = 88



NOTES

Splicer bars shall be deformed with threaded ends and have a minimum 60 ksi yield strength.

All reinforcement shall be lapped and tied to the splicer bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars. See Section 508 of the Standard Specifications.

See approved list of bar splicer assemblies and mechanical splicers for alternatives.

BSD-1 7-1-10 SEC Group, Inc.

PB Americas, I 230 WEST MONROE STREET.

CHICAGO. IL. 60606

STATE OF ILLINOIS **DEPARTMENT OF TRANSPORTATION**

BAR SPLICER ASSEMBLY AND MECHANICAL SPLICERS DETAILS	F.A.P. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
STRUCTURE NO. 047-0051	591	14BR-1	KENDALL	429	290
SINUCIUME NO. 047-0031			CONTRACT	NO. 6	6985
SHEET NO. S-40 OF S-43 SHEETS		ILLINOIS FED. A	D PROJECT		